

CARBON STEEL GATE VALVE FLANGED CLASS 150 PN20 TRIM8



ISO 9001 : 2015



PED 2014/68/EU



**FIRE SAFE
API 6FA**

Certificate 3.1

Size : DN 50 to DN 600 (NPS 2" to 24")
Ends : Flanges R.F. CLASS 150 (PN20)
Min Temperature : - 29°C
Max Temperature : + 425°C
Max Pressure : 20 Bars
Specifications : Rising, non-rotating stem
Bolted bonnet and gland pack
Full bore, Fire safe API 6FA

Materials : Carbon steel ASTM A216 WCB

CARBON STEEL GATE VALVE FLANGED CLASS 150 PN20 TRIM8
SPECIFICATIONS :

- Full bore
- Fire safe API 6FA
- Rising, non-rotating stem
- Fixed non rising handwheel
- Flexible one piece wedge
- Flanges R.F. Class 150 (PN20)
- Carbon steel body
- Bolted bonnet and gland pack
- ½ stellite (Trim 8 , seat with stellite)
- Grey painting RAL 7001 color, 60 µm thickness

USE :

- Water distribution, gas oil, steam, petrochemical, petroleum industry, gas
- Min and max Temperature Ts : - 29°C to + 425°C
- Max Pressure Ps : 20 bars
- **Do not use with scraper**
- **Tighten the gland packing in service**

FLOW COEFFICIENT Kvs :

DN (mm)	50	65	80	100	125	150	200	250	300	350	400	450	500	600
NPS (")	2"	2"1/2	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"
Kvs	265	423	614	1124	1807	2690	4940	7720	11540	14070	18650	24800	30900	50000

TORQUE VALUE (in Nm without safety coefficient) :

DN	50	65	80	100	125	150	200	250	300	350	400	450	500	600
NPS (")	2"	2"1/2	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"
Torque (Nm)	68	68	75	135	135	200	188	265	540	730	1055	1345	1904	2175

NUMBER OF CYCLES TO CLOSE OR OPEN THE VALVE :

DN	50	65	80	100	125	150	200	250	300	350	400	450	500	600
NPS (")	2"	2"1/2	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"
Nb of cycles	15	20	18	23	28	33	38	45	55	60	52	58	64	68

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PRESSURE / TEMPERATURE RELATION :

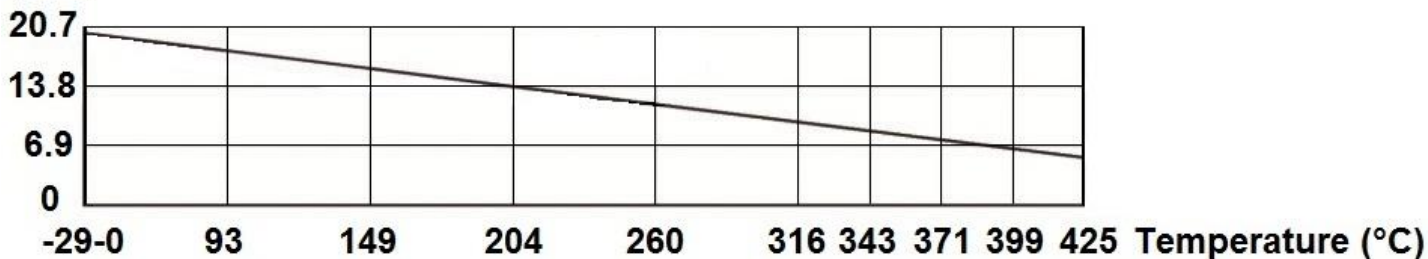
(According to AMSE B16-34 for A216 WCB)

Pressure (Bar)	19.6	19.6	17.9	15.8	13.8	11.7	9.6	8.6	7.6	6.5	5.5
Temperature (°C)	-29	38	93	149	204	260	316	343	371	399	425

PRESSURE / TEMPERATURE GRAPH :

Pressure

(Bar)

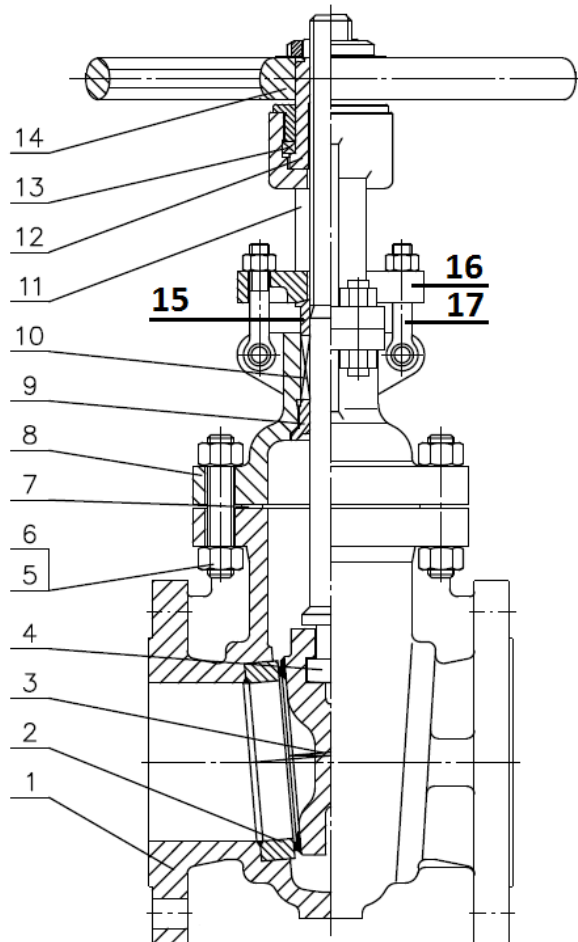


RANGE :

- Carbon steel gate valve with flanges R.F. Class 150 (PN20) **Ref. 143** From DN 50 to DN 350 (from NPS 2" to 14")
- Carbon steel gate valve with flanges R.F. Class 150 (PN20) with gearbox **Ref. 143** DN 400 to 600 (from NPS 16" to 24")

CARBON STEEL GATE VALVE FLANGED CLASS 150 PN20 TRIM8

MATERIALS DN50-350 (NPS 2" to 14") :

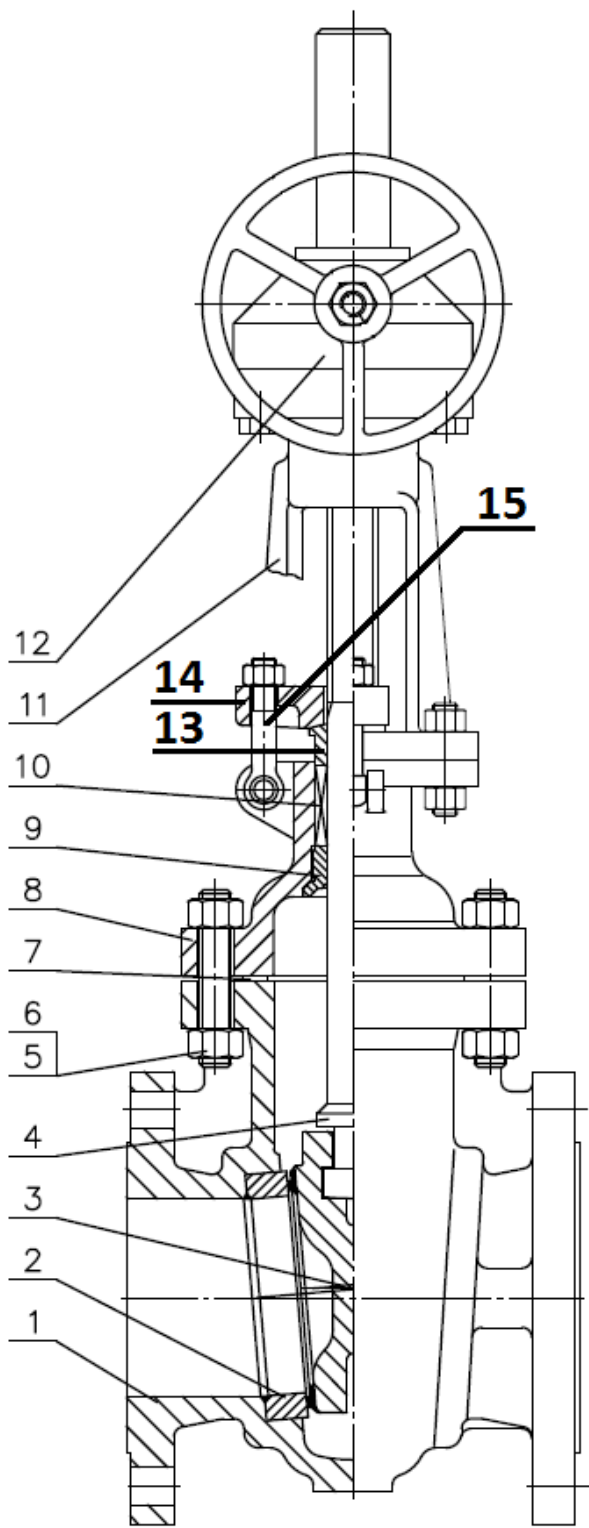


(* : included in gaskets kit)

Item	Designation	Materials
1	Body	ASTM A216 WCB
2	Seat	ASTM A105 + Stellite Gr.6
3	Wedge	ASTM A216 WCB + 13Cr
4	Stem	ASTM A182 F6a
5	Stud bolt	ASTM A193 Gr B7
6	Nut	ASTM A194 Gr 2H
7*	Bonnet gasket	AISI 304 + graphite
8	Bonnet	ASTM A216 WCB
9	Back seat bushing	ASTM A276-420
10*	Packing	Flexible graphite
11	Yoke	ASTM A216 WCB
12	Stem nut	Aluminium + Bronze
13	Ring	E51100
14	Handwheel	Cast iron
15	Packing gland	ASTM A276-420
16	Gland flange	ASTM A216 WCB
17	Gland bolting	Steel GB/T 699 Grade 45

CARBON STEEL GATE VALVE FLANGED CLASS 150 PN20 TRIM8

MATERIALS FROM DN400 to 600 (NPS 16" to 24"):

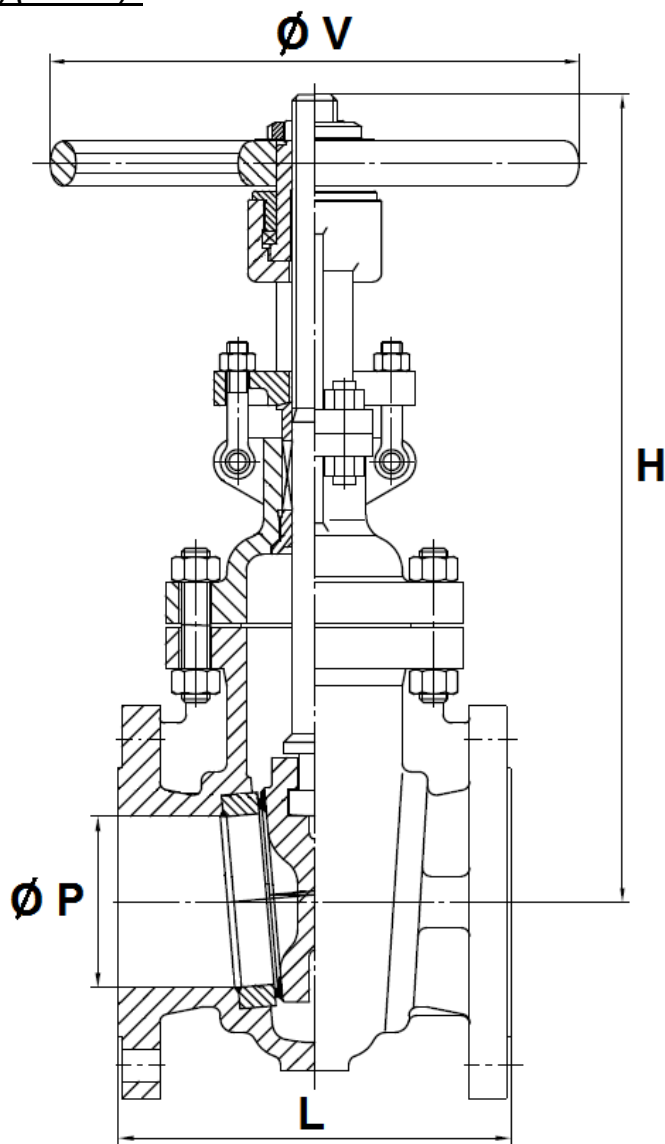


Item	Designation	Materials
1	Body	ASTM A216 WCB
2	Seat	ASTM A105 + Stellite Gr.6
3	Wedge	ASTM A216 WCB + 13Cr
4	Stem	ASTM A182 F6a
5	Stud Bolt	ASTM A193 Gr B7
6	Nut	ASTM A194 Gr 2H
7*	Bonnet gasket	AISI 304 + graphite
8	Bonnet	ASTM A216 WCB
9	Back seat bushing	ASTM A276-420
10*	Packing	Flexible graphite
11	Yoke	ASTM A216 WCB
12	Gearbox	-
13	Packing gland	ASTM A276-420
14	Gland flange	ASTM A216 WCB
15	Gland bolting	Steel GB/T 699 Grade 45

(* : included in gaskets kit)

CARBON STEEL GATE VALVE FLANGED CLASS 150 PN20 TRIM8

SIZE DN 50-350 (NPS 2"-14") (in mm) :

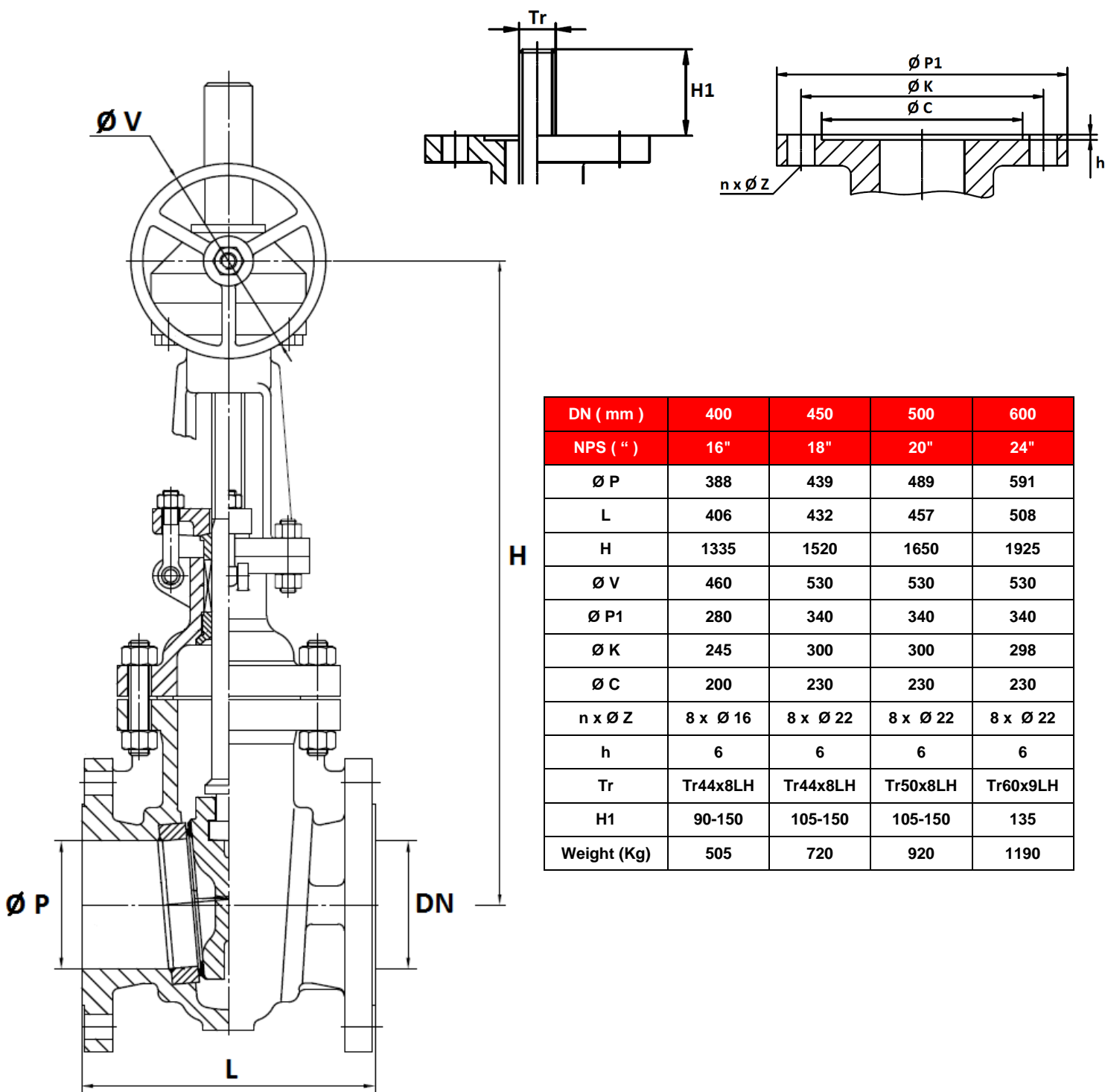


DN (mm)	50	65	80	100	125	150	200	250	300	350
NPS (")	2"	2"1/2	3"	4"	5"	6"	8"	10"	12"	14"
Ø P	51	63.5	76	102	127	152	203	254	305	334
L	178	191	203	229	254	267	292	330	356	381
H (opened)	410	470	500	581	690	745	971	1160	1376	1508
H (closed)	355	390	421	479	550	593	768	905	1071	1185
Ø V	200	240	240	300	350	350	400	400	500	600
Weight (Kg)	18	23.2	31	45	69	76	127	176	281	330

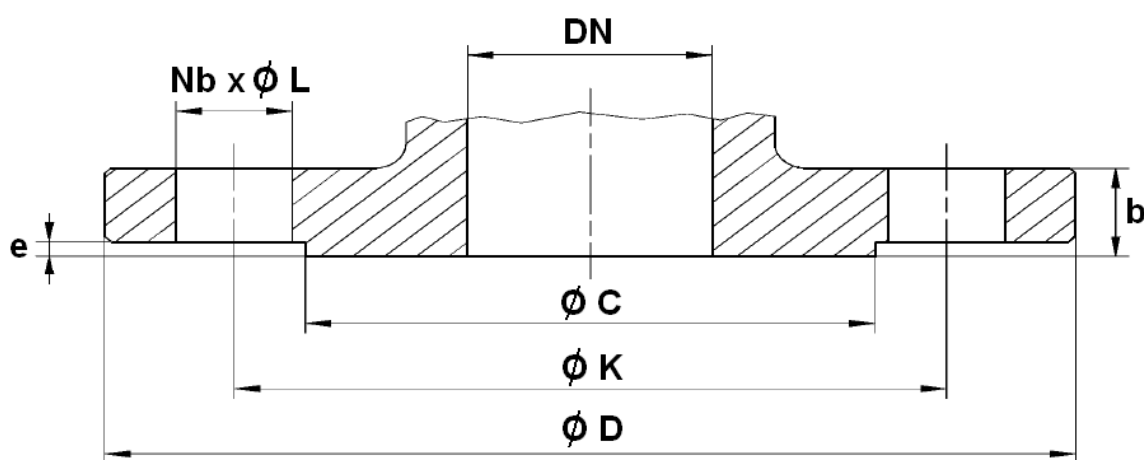
CARBON STEEL GATE VALVE FLANGED CLASS 150 PN20 TRIM8

SIZE DN 400 to 600 (NPS 16" to 24") (in mm) :

STEM AND PLATESIZE :



DN (mm)	400	450	500	600
NPS (")	16"	18"	20"	24"
Ø P	388	439	489	591
L	406	432	457	508
H	1335	1520	1650	1925
Ø V	460	530	530	530
Ø P1	280	340	340	340
Ø K	245	300	300	298
Ø C	200	230	230	230
n x Ø Z	8 x Ø 16	8 x Ø 22	8 x Ø 22	8 x Ø 22
h	6	6	6	6
Tr	Tr44x8LH	Tr44x8LH	Tr50x8LH	Tr60x9LH
H1	90-150	105-150	105-150	135
Weight (Kg)	505	720	920	1190

CARBON STEEL GATE VALVE FLANGED CLASS 150 PN20 TRIM8
FLANGES SIZE (in mm):


DN (mm)	50	65	80	100	125	150	200	250	300	350	400	450	500	600
NPS (")	2"	2"1/2	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"
Ø C	92.1	104.8	127	157.2	185.7	215.9	269.9	323.8	381	412.8	469.9	533.4	584.2	692.2
Ø D	150	180	190	230	255	280	345	405	485	535	595	635	700	815
Ø K	120.7	139.7	152.4	190.5	215.9	241.3	298.5	362	431.8	476.3	539.8	577.9	635	749.3
Nb x Ø L	4 x 19	4 x 19	4 x 19	8 x 19	8 x 22	8 x 22	8 x 22	12 x 26	12 x 26	12 x 29	16 x 29	16 x 32	20 x 32	20 x 35
b	16.3	17.9	19.5	24.3	24.3	25.9	29	30.6	32.2	35.4	37	40.1	43.3	48.1
e	2	2	2	2	2	2	2	2	2	2	2	2	2	2

CARBON STEEL GATE VALVE FLANGED CLASS 150 PN20 TRIM8

STANDARDS :

- Fabrication according to ISO 9001 : 2015 and ISO 14001 : 2015
- DIRECTIVE 2014/68/EU : CE N° 0036
Risk category III Module H
- Certificate 3.1 on request
- Designing according to API 600
- Pressure Tests according to API 598, table 6
- Length according to ASME B16.10, table 1 A8 series and EN 558 series 3
- Flanges R.F. according to ASME B16.05 Class 150
- Fire safe according to API SPEC 6FA 3th edition 04-1999
- ATEX Group II Category 2 G/2D Zone 1 & 21 Zone 2 & 22 (optional marking) according to directive 2014/34/EU
- Materials according to NACE MR 01-75 **on request**

ADVICE : Our opinion and our advice are not guaranteed and Lauridsen industri shall not be liable for the consequences of damages. The customer must check the right choice of the products with the real service conditions.

CARBON STEEL GATE VALVE FLANGED CLASS 150 PN20 TRIM8

INSTALLATION INSTRUCTIONS

GENERAL GUIDELINES :

- Ensure that the valves to be used are appropriate for the conditions of the installation (type of fluid, pressure and temperature).
- Be sure to have enough valves to be able to isolate the sections of piping as well as the appropriate equipment for maintenance and repair.
- Ensure that the valves to be installed are of correct strength to be able to support the capacity of their usage.
- **Installation of all circuits should ensure that their function can be automatically tested on a regular basis (at least two times a year).**

INSTALLATION INSTRUCTIONS :

- **Before installing the valves, clean and remove any objects from the pipes** (in particular bits of sealing and metal) which could obstruct and block the valves.
- **Ensure that both connecting pipes either side of the valve (upstream and downstream) are aligned (if they're not, the valves may not work correctly).**
- **Make sure that the two sections of the pipe (upstream and downstream) match, the valve unit will not absorb any gaps. Any distortions in the pipes may affect the tightness of the connection, the working of the valve and can even cause a rupture.** To be sure, place the kit in position to ensure the assembling will work.
- **If sections of piping do not have their final support in place, they should be temporarily fixed. This is to avoid unnecessary strain on the valve.**
- Tighten the bolts in cross.
- It's recommended to operate the valve (open and close) 1 to 2 times per year
- Keep greased the stem so that the valve remains easy to open or close.