







PED/97/23/CE





**Size:** DN 1/4" to 2"

**Ends:** Threaded Female BSP

**Min Temperature :** -10°C **Max Temperature :** +100°C

**Max Pressure:** 315 – 500 Bars **Specifications:** Reduced bore

High pressure Hydraulic type

Materials: Galvanized steel



### **SPECIFICATIONS:**

- Reduced bore
- Galvanized steel
- High pressure
- Hydraulic type

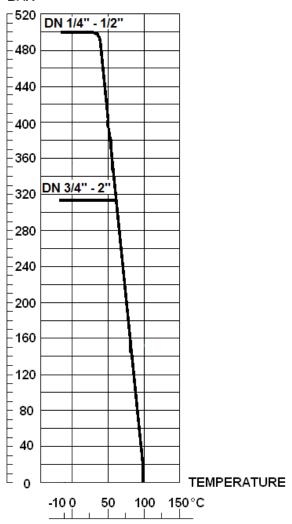
# USE:

- For all common fluids
- Min and max Temperature Ts: -10°C to + 100°C
- Max Pressure Ps: 500 bars from DN1/4" to 1/2" and 315 over ( see graph )

### PRESSURE / TEMPERATURE GRAPH ( STEAM EXCLUDED ) :

#### **PRESSURE**







### FLOW COEFFICIENT Kvs (M3/h):

I	DN	1/4"	3/8"	1/2"	3/4"	1"	1"1/4	1"1/2	2"
	Kvs ( m3/h )	4.2	6	30.2	53.7	90.6	90.6	245.2	364.5

# RANGE:

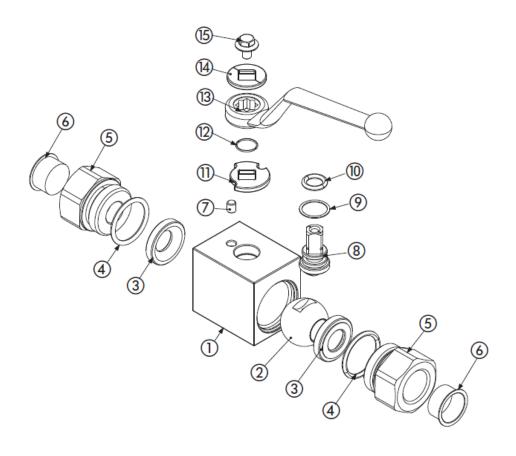
• High pressure ball valve with galvanized steel body Ref. 799 DN 1/4" to 2"

### ENDS:

• Threaded cylindrical female BSP



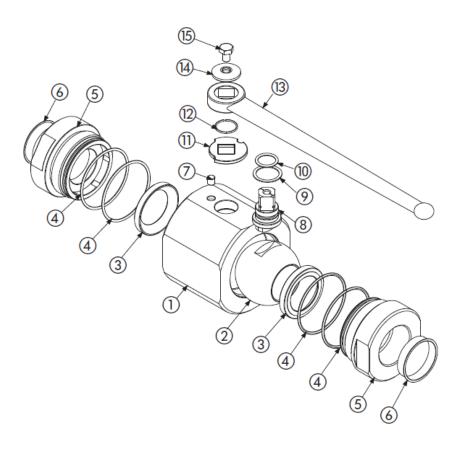
#### MATERIALS DN1/4" - 1"1/4: :



Item	Designation	Materials DN 1/4" - 1"1/4				
1	Body	Galvanized 1.0737 steel				
2	Ball	Chromed 1.0737 steel				
3	Seat	POM				
4	O-ring	NBR				
5	Ends	Galvanized 1.0737 steel				
6	Caps	PVC				
7	Spine	Steel 1.0737				
8	Stem	Steel 1.0737				
9	Stem seal	POM				
10	O-ring	NBR				
11	Washer	Steel 1.0116				
12	Seeger	Steel 1.4301				
13	Handle	Aluminium				
14	Handle washer	Steel 1.0116				
15	Handle screw	Steel DIN 6921 8.8				



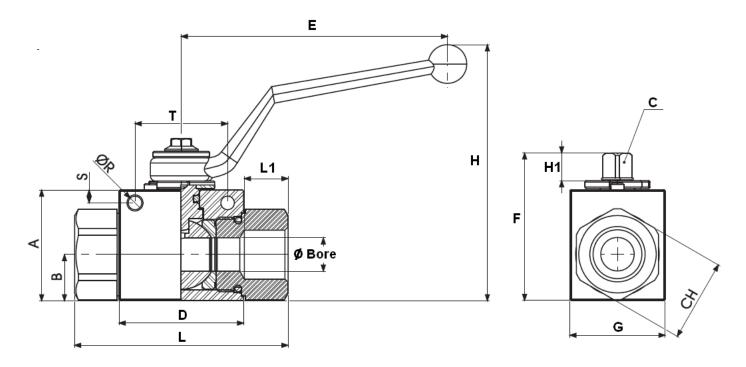
### MATERIALS DN1"1/2 - 2":



Item	Designation	Materials DN 1"1/2 - 2"					
1	Body	Galvanized 1.0570 steel					
2	Ball	Chromed 1.0737 steel					
3	Seat	POM					
4	O ring	NBR					
5	Ends	Galvanized 1.0570 steel					
6	Caps	PVC					
7	Spine	Steel 1.0737					
8	Stem	Steel 1.0737					
9	Stem gasket	POM					
10	O ring	NBR					
11	Washer	Steel 1.0116					
12	Seeger	Steel 1.4301					
13	Handle	Steel 1.0116 Steel 1.0737					
14	Washer						
15	Handle screw	Steel ISO 4017 8.8					

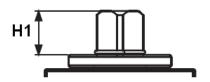


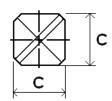
# SIZE DN1/4" - 1"1/4 (in mm):



# **Stem size:**

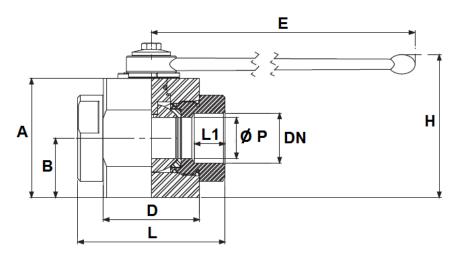
Ref.	DN	1/4"	3/8"	1/2"	3/4"	1"	1"1/4
	Ø Bore	6	10	13	20	25	25
	L	71	73	83	95	112	120
	L1	15.5	15.5	17	21	24	24
	E	110	110	110	180	180	180
	Н	91.5	96.5	99.5	106.5	116.5	116.5
	H1	11	11	11	14	14	14
	Α	35	40	43	55	65	65
	В	14.5	17.4	18	23.4	29.5	29.5
799	С	9	9	9	14	14	14
	СН	24	30	32	41	50	55
	D	42.4	44.4	48.4	62.5	66.5	66.5
	F	49	54.25	57	73.5	83.5	83.5
	G	30	35	37	45	55	55
	ØR	5.25	5.25	5.25	6.25	6.25	6.25
	S	4.5	4.5	5	6	6	6
	T	34	34	36	50	50	50
	Weight ( Kg )	0.49	0.644	0.757	1.438	2.223	2.273

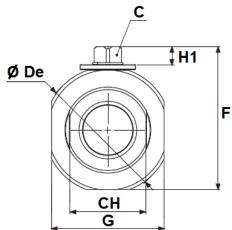






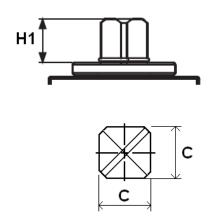
### SIZE DN1"1/2 - 2" ( in mm ):





### **Stem size:**

Ref.	DN	1"1/2	2"	
	ØΡ	40	50	
	L	131	140	
	L1	25	27	
	E	300	300	
	Н	134.5	141.5	
	H1	13.5	13.5	
	Α	107	114	
799	В	53.5	57	
	С	17	17	
	СН	75	85	
	D	85	98	
	F	125.5	132.5	
	G	102	118	
	Ø De	113	123	
	Weight (in Kg)	7.39	9.05	





#### TORQUE VALUES (in Nm without safety coefficient):

DN	1/4"	3/8"	1/2"	3/4"	1"	1"1/4	1"1/2	2"
Torque ( Nm )	16	18	25	45	72	90	160	250

#### **STANDARDS:**

- Fabrication according to ISO 9001 : 2008
- DIRECTIVE 2014/68/EU: Products excluded from directive (Article 4, § 3) up to DN1"
- DIRECTIVE 97/23/CE: Risk category II Module A1, CE N°0948 from DN1"1/4 to 2"
- Tests according to API 598
- Threaded cylindrical BSP ends according to ISO 228-1
- On request, ATEX Group II Category 2 G/2D Zone 1 & 21 Zone 2 &22 (optional marking) according to directive 2014/34/UE

**ADVICE**: Our opinion and our advice are not guaranteed and Lauridsen group shall not be liable for the consequences of damages. The customer must check the right choice of the products with the real service conditions.

### **INSTALLATION AND MAINTENANCE**

#### **BEFORE INSTALLATION:**

Pipe-line must be cleaned and free from residual of weldings,rubbish,shaving and every kind of extraneous materials. Pipe-line must be perfectly aligned and their support properly dimensioned so that there's no external constraint.

Please use the right product according to the services conditions to seal the valve. Use the right bolt tightening so that the ends won't be damaged.

### **CLEANING AND TESTS**

Keep closed the valves during the cleaning operation so that there's no impurities between the ball and the body.

Tests under pressure must be done with a cleaned pipe-line.

Open partially the valve for tests. Pressure test do not exceed the valve specifications according to API 598.

#### **MAINTENANCE**

It's recommended to operate the valve twice ( open and close ) 1 to 2 times per year.

When intervention on the valve, be sure there's no pressure in the pipe-line, there's no fluid in it, and that it is isolated. The temperature must be low enough to operate without risks.

If there's a corrosive fluid, inert installation before intervention.