## **LEVEL GAUGE L 146**

### **MAIN CHARCTERISTICS**

The brass level gauge L 146 is dedicated to the visual indication of small tanks level. The indicator give a direct reading of the level through a transparent tube. It is equipped with a plastic transparent tube. This gauge is provided with a drilled top plug as breather.

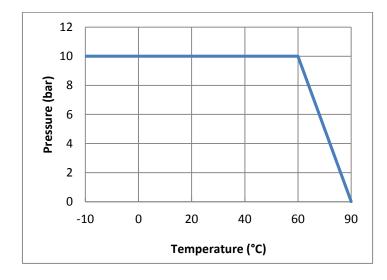
The gauge L 146 is an economic solution to the level visualization of clean, not aggressive liquids, at low pressure and ambient temperature.

## **AVAILABLE MODELS**

Diameters 1/4" to 1/2". BSP Thread end connections.

### **LIMITS OF USE**

Mas allowed fluid pressure : PS	10 bar
Max allowed fluid temperature : TS	-10 °C / + 90 °C





ISO 9001

### **REGULATIONS AND STANDARD OF CONSTRUCTIONS**

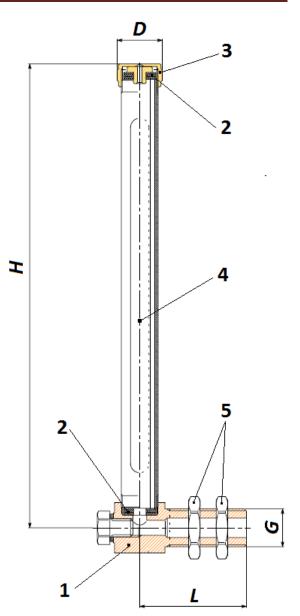
ITEM	Standard
Pressure equipment directive 97/23	Excluded
Materials of brass	EN 1503-4
Thread	ISO 228

Modifications reserved

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## **DIMENSIONS (mm) AND CONNECTIONS**

Connections	D	Н	L	Weight (Kg).
G 1/4" M	20	100	46,5	0,16
G 3/8" M	20	150	46,5	0,17
G 1/2" M	20	200	46,5	0,21
G 1/2" M	20	250	46,5	0,21
G 1/2" M	20	300	46.5	0.21



## **CONSTRUCTION**

N°	Item	Qty	Material
1	Body	1	Brass CW 614N
2	Gasket	2	Silicone
3	Top plug	1	Brass CW 614N
4	Tube ø13	1	Plastic / Glass
5	Nut	2	Brass CW 614N

## **OPTIONS**

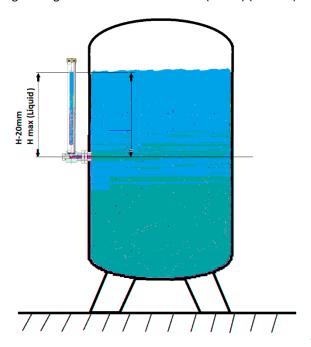
	T154 : Plastic tube PMMA	2314 : Glass pirex tube	
	Length 1 m - to l		
ø Tube (mm)	Code	Code	
13	23181310	23141315	

Modifications reserved

## **LEVEL GAUGE L 146**

### **MOUNTING**

- 1 Verify that the tank is empty.
- 2 The gauge must be installed at a certain level of the tank such as the level of the liquid cannot exceed the top of the gauge. (H-20 mm) see the diagram below.
- 3 To install the level gauge, Begin by screwing the thread part provided with both nuts on the tank. To guarantee the tightness of the thread on the tank, use a material adapted to the type of fluid.
- 4 Then end the assembly by tightening the 1<sup>st</sup> nut and the 2<sup>nd</sup> nut (Item5) (locknut) on the tank.



### **USE**

- 1 Fill in the tank.
- 2 Look at the level in the tube (Item 4).

### **MAINTENANCE**

- 1 Stop the arrival of the liquid in the tank.
- 2 Empty the tank.
- 4 Unscrew the top plug (item 3).
- 5 Remove the tube, wash it or replace it by a new tube of the same reference as well as both gaskets (Item 2).
- 6 Verify that the breathing hole on the top plug (Item 3) is not blocked.
- 7 Re-screw the top plug (Item 3).
- 8 Put back the arrival of the liquid.

#### **SPARE PARTS**

Silicone gasket for level gauge L 146		
ø Tube (mm)	Code	
13	981026	
13	981027	

Modifications reserved